



Dart Aerospace Ltd.
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647.7341
Job Sheet 213215



Part No: 647.7341

Job Qty: 1 pcs

Part Name: EC135 Wiper Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/21/20

DAS

Job Tracking No:

Due Date: 11/2/20 12-02-20

21

Created By: Marie Lajeunesse

Type: SOLD

9-89

Description:

Note: 647.7300 REV.G IPP REV:A 16.09.28 NEW ISSUE DD VERF:JLM IPP REV:B 2020.05.28 AS PER DWG
REV.E DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		11/2/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		DAS
							Packaging 1 - 3 ✓		80
							Packaging 1 - 4		9-89
							Packaging 1 - 5		NOV 19 2020
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S314364



Part: 647.7341

Job No: 213215

Serial No/Batch: S314364

Revision: REV.G

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/19/20

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
120 QC 4	1 pcs	11/2/20	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	DAS
					QC 4 - 72	72
					QC 4 - 74	9-89
					QC 4 - 75	
					QC 4 - 78	
					QC 4 - 84	
					QC 4 - 80	
					QC 4 - 85	
130 Packaging 3-1 - Stock - B4B	1 pcs	11/2/20	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	DAS
					Packaging 3 - 26 - B4B	72
					Packaging 3 - 27 - B4B	9-89
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	DAS
135 DC - 1 - B4B	1 pcs	11/2/20	0.00 0.00		DC - 1 - B4B	21
					DC - 2 - B4B	9-89

NOV 19 2020

140 QC 21 - SA	1 pcs	11/2/20	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 9	
				QC 21 - SA - 77	
				QC 21 - SA - 28	

NOV 19 2020

Part Op 110 - Pick Kit
 Descriptions: 120 - QC4- 100% Inspect kits for completeness
 130 - Identify and pack for shipping as per PPP 647.7341
 135 - Document Control - Photocopy bluefile & type labels per PPP 647.7341
 140 - QC21- Final Inspection - Work Order Release

(018159)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
601.2999 ✓	Screw	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	S267822 ✓
647.1601 ✓	Wiper Deflector Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S312102 ✓
647.1602 ✓	Doubler Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S307193 ✓
647.1610 ✓	Wiper Deflector Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S305447 ✓
647.1914 ✓	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S101859 ✓
647.3201 ✓	Grounding Cable Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S276443 ✓
90965A160 ✓	Washer 601.2375	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	S073066 ✓
AN4CH6A ✓	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S134680 ✓
MS21042-08	Use MS21042L08 ✓	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S307361 ✓
MS21042-3	Nut use MS21042L3 per QSI 017 ✓	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	S309678 ✓
MS27039-08-07 ✓	Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S044221 ✓
MS27039-1-07 ✓	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	S294750 ✓
MS27039-1-14 ✓	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	P124326-2 ✓
NAS1149F0332P ✓	Washer (AN960-10L)	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	S310895 ✓
NAS1149FN832P ✓	Washer (AN960-8)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S309680 ✓
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	N/A
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	N/A
600.1012 ✓	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S304849 ✓ (Exp 06/05/2021)
601.2045 ✓	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S304317 ✓ (Exp 08/20/2022)
NAS1149F0432P ✓	Washer (AN960C416L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S309699 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	0	0
	600.0991	1	0	0
	600.1012	1	48	0
	601.2045	1	34	0
	601.2999	3	37	0
	647.1601	1	8	0
	647.1602	1	13	0
	647.1610	1	13	0
	647.1914	1	20	0
	647.3201	1	16	0
	90965A160	3	36	0
	AN4CH6A	1	39	0
	MS21042-08	1	0	0
	MS21042-3	3	341	0
	MS27039-08-07	1	225	0
	MS27039-1-07	3	160	0
	MS27039-1-14	4	366	0
	NAS1149C0432R	2	1,062	0
	NAS1149F0332P	10	1,974	0
	NAS1149FN832P	2	1,620	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					